



# Victory Dropper Styles



**XM-1 Versatile**  
Max Count: 99 pcs.  
Max Speed: 210 ft/min  
Product Sizes:  
Min. 2"W x 3"L  
Max. 12"W x 12"L



**XM-12 High-Speed**  
Max Count: 9,999+ pcs.  
Max Speed: 370 ft/min  
Product Sizes:  
Min. 2"W x 3"L  
Max. 12"W x 12"L



**XM-12 Ultra**  
Max Count: 9,999+ pcs.  
Max Speed: 750 ft/min  
Product Sizes:  
Min. 2"W x 3"L  
Max. 12"W x 12"L



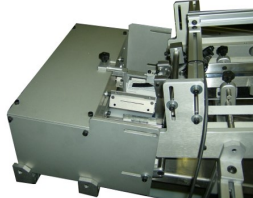
Victory BD Dropper



Victory SD Dropper



Victory RD Dropper



Victory RSW Dropper

## Victory Droppers...

Victory droppers eliminate the need for off-line counting, spearing, and weighing. Stacks are neatly batch counted into the dropper and dropped onto an *existing* flighted/lugged conveyor and delivered to finishing systems such as wrapper/sealers, banders, or cartoners.

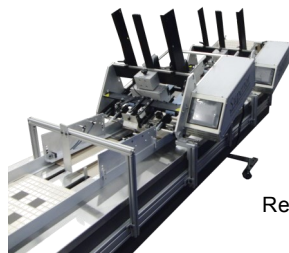
Superior-PHS offers four different Victory Dropper styles: Bombay Doors (BD), Shutter Doors (SD), Retractable Dropper (RD), and Rotary Star Wheel (RSW). Compare product feature benefits with the chart below to select the model best for your application.

	BD Dropper	SD Dropper	RD Dropper	RSW Dropper
Product Sizes	3 x 3" - 12 x 12"	3 x 3" - 9 x 12"	Up to 30" wide	2 x 2.5" - 6 x 9"
Ease of Setup/Changeovers	★★★	★★★★★	★★★★★	★★
Ease of Clearing Jams	★★★★★	★★★★★	★★★★★	★★★
Speed	★★★	★★★	★★★★★	★★★★★
Clearance Above Conveyor	★★	★★★★	★★★★★	★★★

Add multiple feeder/droppers to your line for large count applications or for collated set. Choose from the feeders above for your speed, product size, and batch count size requirements. The XM-20 and XM-30 Ultra is available for product applications up to 20" and 30" wide respectively. Call for additional information. Visit

<http://vimeo.com/superiorphs/victorydroppers> for a video overview of each dropper.

Superior-PHS offers a cost effective option for inline batching and top and/or bottom sheet placement. The Reverse Tray can be used inline with a flighted/lugged conveyors to create up to 1/4" thick stacks (approximately 10 count). Product Sizes: 4 x 4" - 12 x 12".



Reverse Tray

## Superior-PHS

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